

**Technical Data Sheet**

***Invision 5070UI-2327 600R/167ANAT***



Thermoplastic Vulcanizate

**Product Description**

TPV Partially Crosslinked EPDM Rubber

**Processing Method**          Injection Molding

<b>Typical Properties</b>	<b>Nominal Value</b>	<b>Units</b>	<b>Test Method</b>
<b>Physical</b>			
Density - Specific Gravity	0.903	g/cm <sup>3</sup>	ASTM D792
Melt Viscosity, (190 °C, 295 sec <sup>-1</sup> , Internal Method)	337	Pa·s	ASTM D3835
<b>Mechanical</b>			
Tensile Elongation at Break, (Die C)	300	%	ASTM D412
Tensile Modulus	6.29	MPa	ASTM D412
<b>Hardness</b>			
Shore Hardness, (Shore A, 15 sec)	71		ASTM D2240